Dorld water works

Zero Energy / Energy Positive Municipal Wastewater Treatment Plant

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Presented at: Environment & Energy Conclave, Kolkata

Date:

31st August, 2012

SOLUTIONS FOR PROCESS AND WASTEWATER TREATMENT



Section I: INTRODUCTION

Section II: CURRENT WWTP PRACTICES

Section III: SIDESTREAM TREATMENT – DEMON TECHNOLOGY

Section IV: DEVELOPMENT OF FUTURE WWTP

Section V: CONCLUSIONS



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Introduction

- Treatment of municipal wastewater has mainly been an energy demand vs. energy production. (Aerobic Treatment)
- Treatment of certain industrial wastewater allows for energy production vs. energy demand. (Anaerobic Treatment)
- WWTP can consume up to 30% of cities energy for providing drinking water and treating wastewater.
- More and more stringent regulations requires more and more energy to treat wastewater. Nitrification / Denitrification (electrical & carbon requirements)
- Energy opportunity from 3,800 m³/day is 30 kW of electricity.



Energy in WWTP

• **BOD Removal:** Organics →CO2

Medium Energy Demand: 1.0 kg Oxygen / kg BOD_{removed}

• Nitrogen Removal:

a. Nitrification: Ammonia-N → NO3
 High Energy Demand: 4.57 kg Oxygen / kg Ammonia_{removed}

b. Denitrification – NO3 \rightarrow N2

- Introduction of DEMON for Nitrogen Removal: 60% Less Energy
- Anaerobic Sludge Digestion: Energy Produced



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Section IV: CONCLUSIONS



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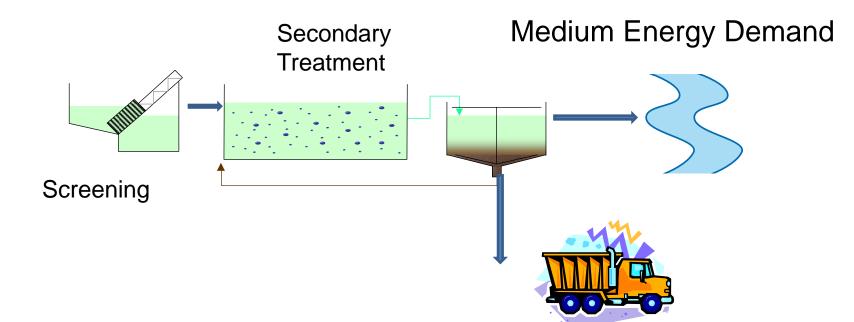
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Typical WWTP Layout – Secondary Treatment – 1.0

95% BOD Removal

95% TSS Removal

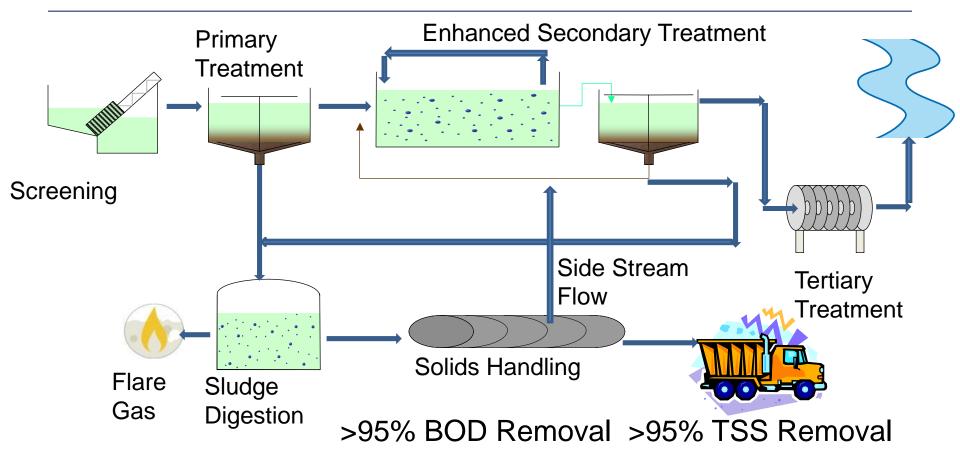




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Typical WWTP Layout – Enhanced Treatment – 2.0

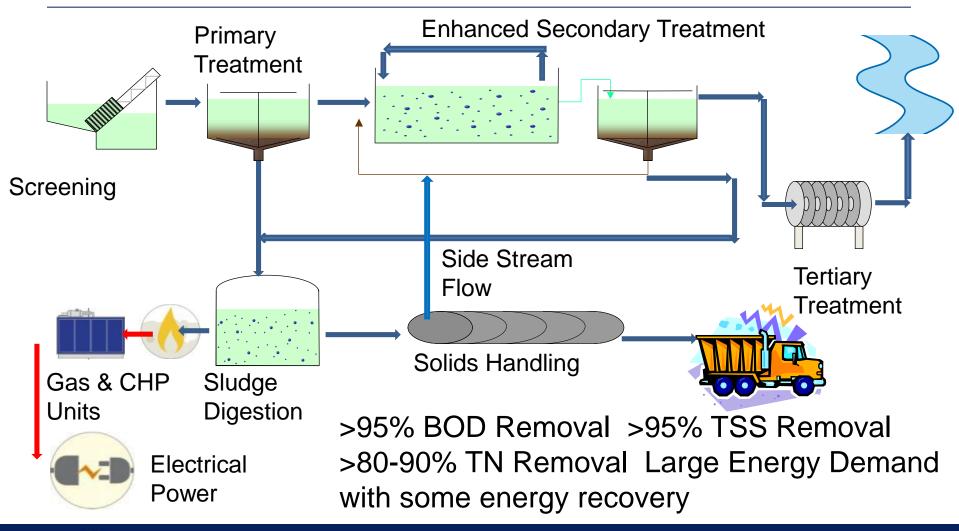


>80-90% TN Removal Large Energy Demand



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Typical WWTP Layout – Enhanced Treatment – 3.0





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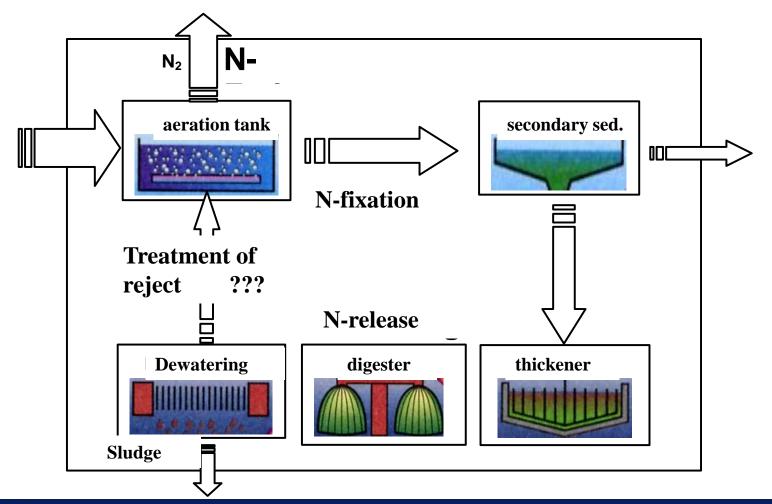
Section IV: DEVELOPMENT OF FUTURE WWTP

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Sidestream Treatment





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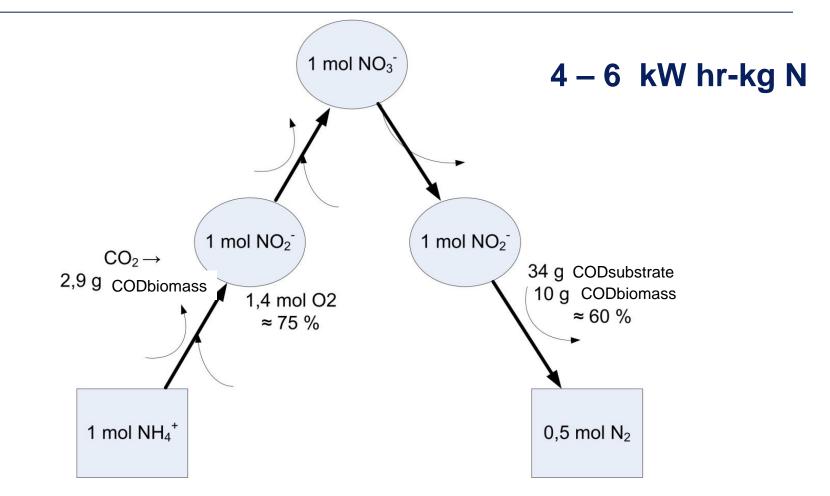
Side Stream's within WWTP

- Anaerobic sludge digestion is good as it reduces volume of sludge to be discharged from facility.
 - Ammonia load from side streams can make up 15 30% of nitrogen load to WWTP. Recycling of N through plant
 - Reduction in C/N ratio to minimize denitrification potential – thus requiring external carbon for meeting low effluent Nitrogen limits



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Standard Nitrification / Denitrification

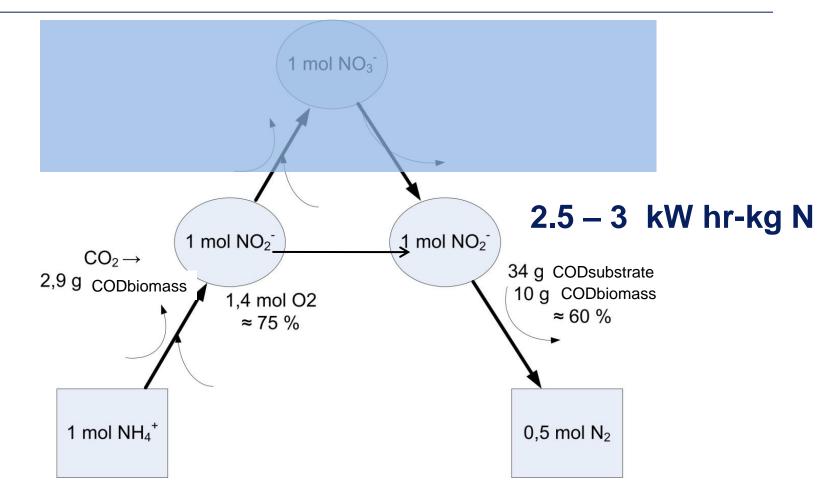


 $NH_3 + 1.8915 O_2 + 1.06 CH_3 OH \rightarrow 0.078 C_5 H_7 O_2 N + 0.461 N_2 + 3.347 H_2 O + 0.67 CO_2$



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Nitritation – Denitritation

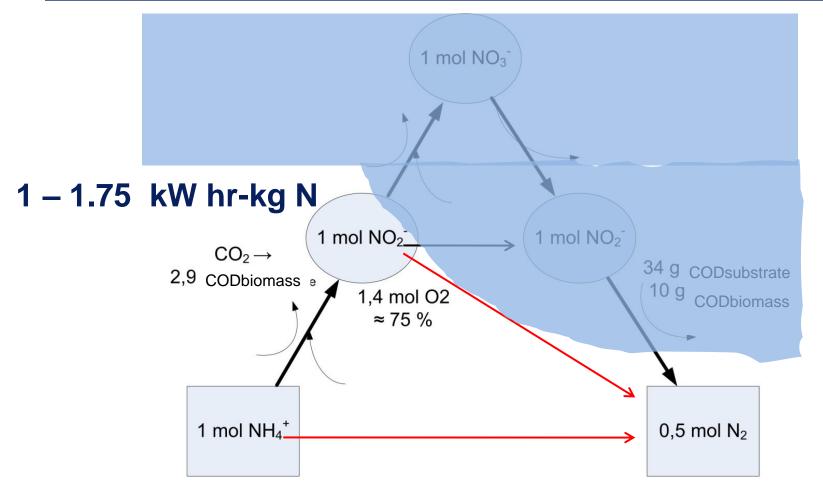


 $NH_3 + 1.441 O_2 + 0.66 CH_3OH \rightarrow 0.052 C_5H_7O_2N + 0.474 N_2 + 2.638 H_2O + 0.4 CO_2$



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Nitratation – Nitritation-Deammonification – Anammox Process



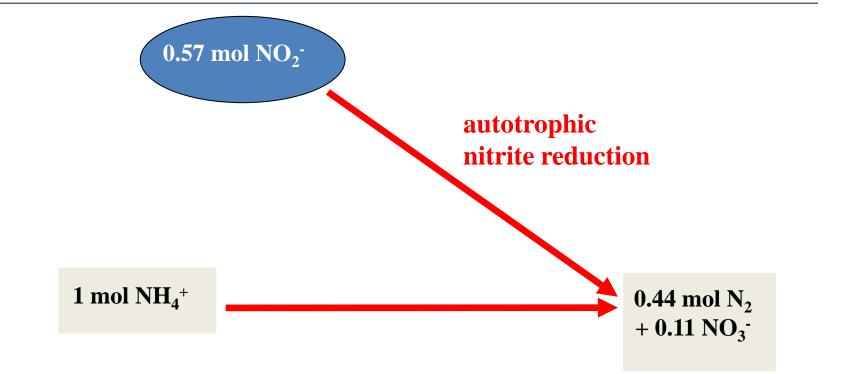
 $NH_3 + 0.806O_2 + 0.066 CO_2 \rightarrow 0.0132 C_5H_7O_2N + 0.44 N_2 + 0.106 HNO_3 + 2.638 H_2O_2$



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DEamMONification



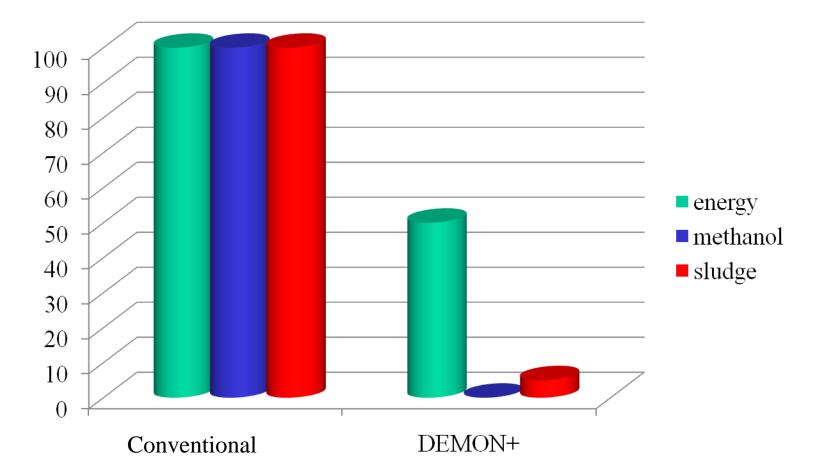
NH₃ + 1.8915 O₂ + 1.06 CH₃OH → 0.078 C₅H₇O₂N + 0.461 N₂ + 3.347 H₂O + 0.67 CO₂ NH₃ + 1.441 O₂ + 0.66 CH₃OH → 0.052 C₅H₇O₂N + 0.474 N₂ + 2.638 H₂O + 0.4 CO₂

 $NH_3 + 0.806O_2 + 0.066 CO_2 \rightarrow 0.0132 C_5H_7O_2N + 0.44 N_2 + 0.106 HNO_3 + 2.638 H_2O_2$



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Comparison of Consumables





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The DEMON®-Process





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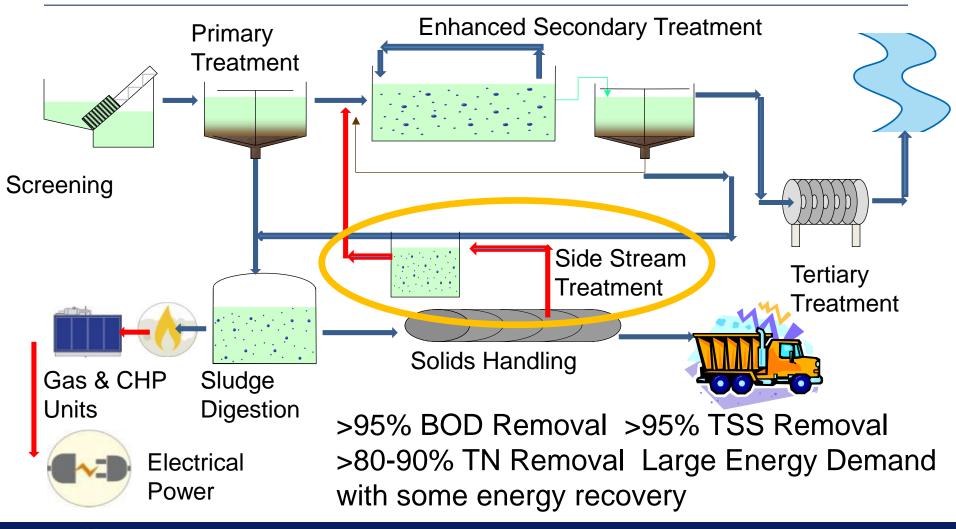
Section IV: DEVELOPMENT OF FUTURE WWTP

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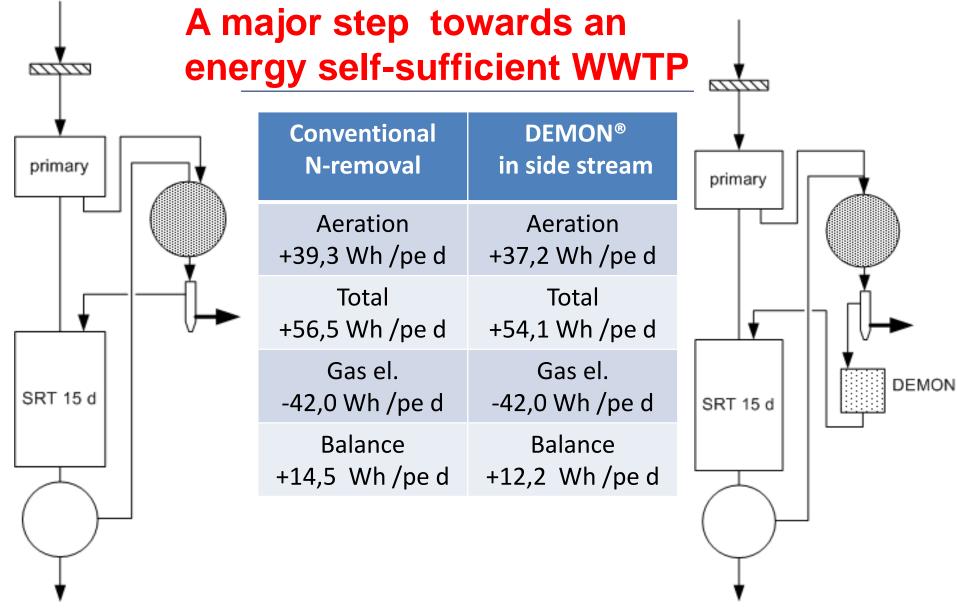
Typical WWTP Layout – Enhanced Treatment – 3.1





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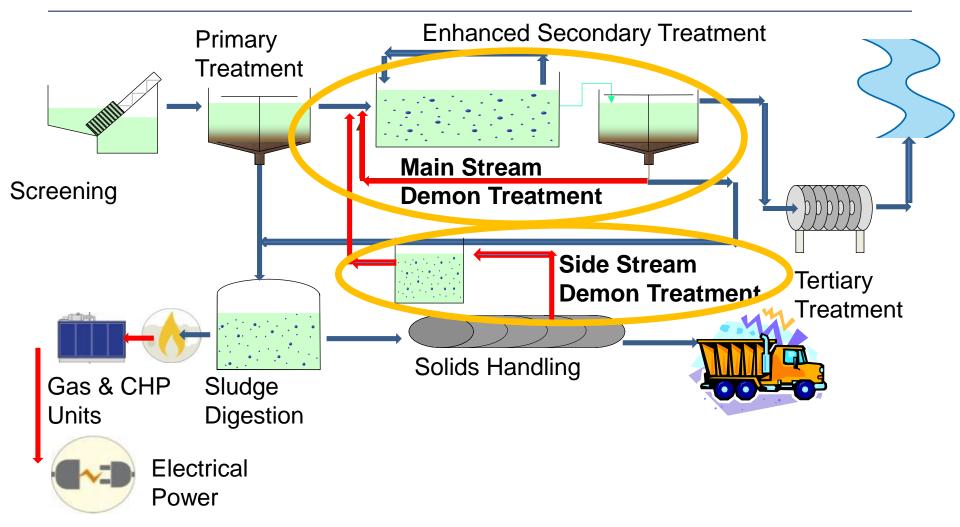






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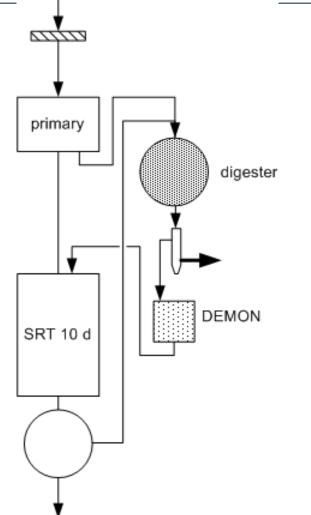
Typical WWTP Layout – Enhanced Treatment – 3.2





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A major step towards an energy self-sufficient WWTP



DEMON[®] in sideand main stream

Aeration +31,5 Wh/pe d

Total +48,4 Wh /pe d

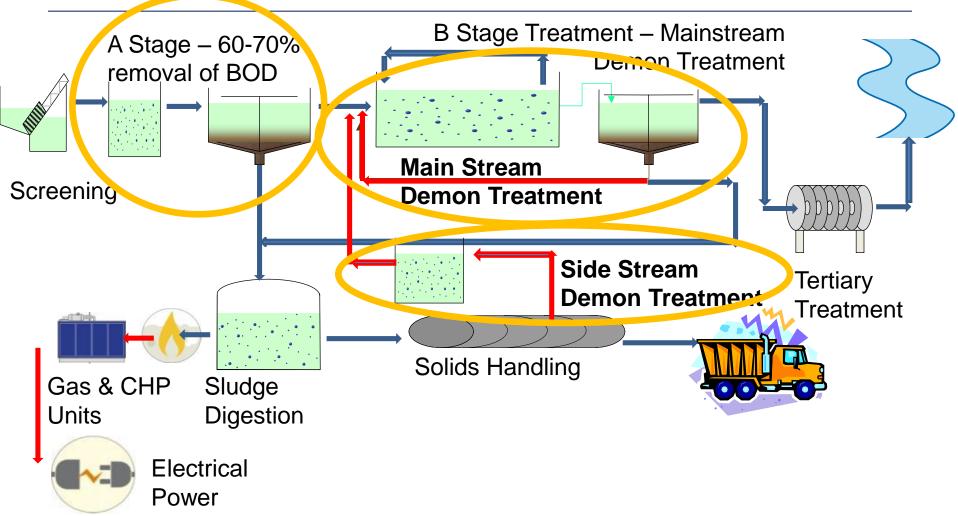
Gas el. -42,0 Wh /pe d

Balance +6,4 Wh /pe d



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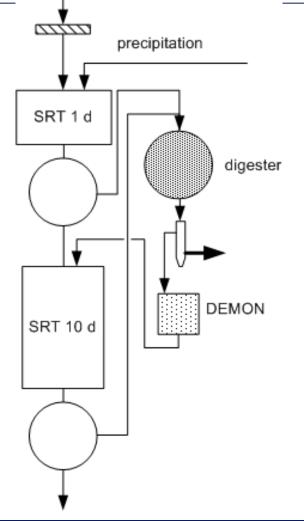
Future WWTP Layout – Enhanced Treatment – 3.3





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A major step towards an energy self-sufficient WWTP



High-/low loaded biology and DEMON[®] in side- and main stream

> Aeration +16,4 Wh /pe d

> Total +33,3 Wh /pe d

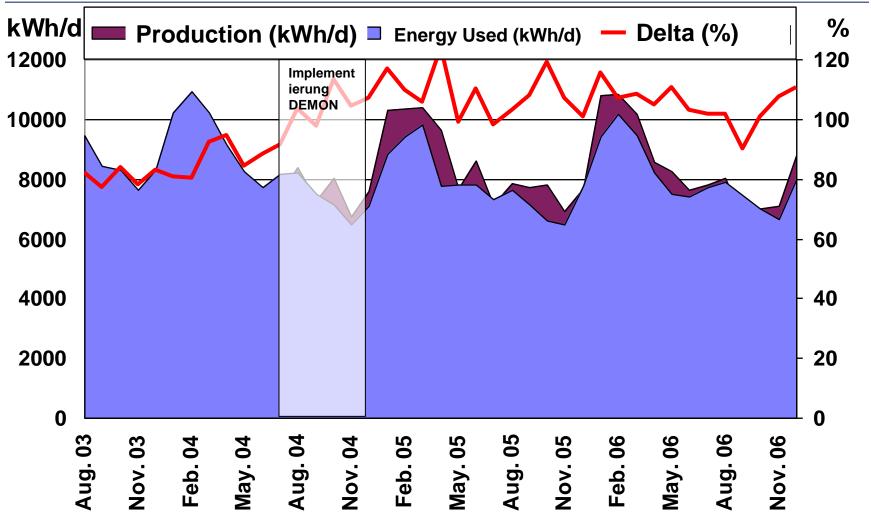
Gas el. -64,7 Wh /pe d

Balance -31,4Wh /pe d



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Energy Balance of Strass WWTP





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Conclusions

- Current WWTP's use lots of energy for fully degrading BOD, NH3-N.
- Energy opportunity from 3,800 m³/day is 30 kW of electricity.
- Using a re-configuration of the typical WWTP and incorporation of new processes allows us to create a energy neutral / positive WWTP in the future.



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Summary of the Future of Wastewater Treatment

Conventional N-removal	DEMON [®] in side stream	DEMON [®] in side- and main stream	High-/low loaded biology and DEMON [®] in side- and main stream
Aeration	Aeration	Aeration	Aeration
+39,3 Wh /pe d	+37,2 Wh /pe d	+31,5 Wh/pe d	+16,4 Wh /pe d
Total	Total	Total	Total
+56,5 Wh /pe d	+54,1 Wh /pe d	+48,4 Wh /pe d	+33,3 Wh /pe d
Gas el.	Gas el.	Gas el.	Gas el.
-42,0 Wh /pe d	-42,0 Wh /pe d	-42,0 Wh /pe d	-64,7 Wh /pe d
Balance	Balance	Balance	Balance
+14,5 Wh /pe d	+12,2 Wh /pe d	+6,4 Wh /pe d	-31,4Wh /pe d



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- US based Company Operating in India
- Innovative Technology Company
- Leading Company in DAF in US
- Leading Company in MBBR/IFAS in US
- Leading Company in DEMON in US



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Thank you Questions??

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