

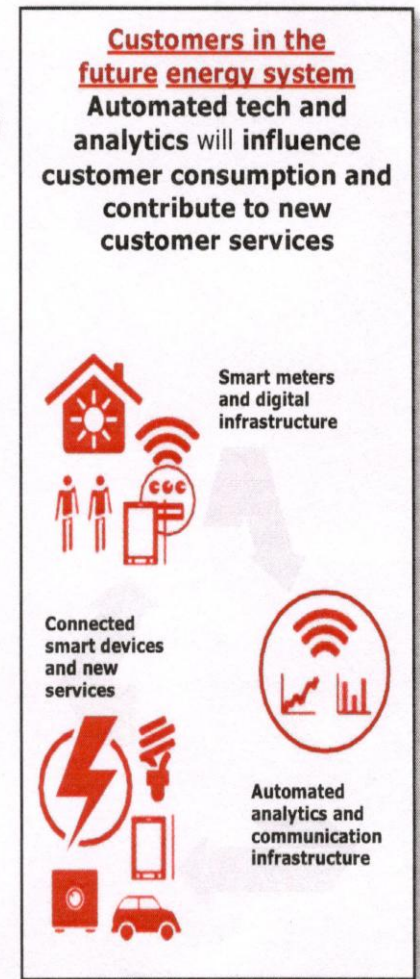
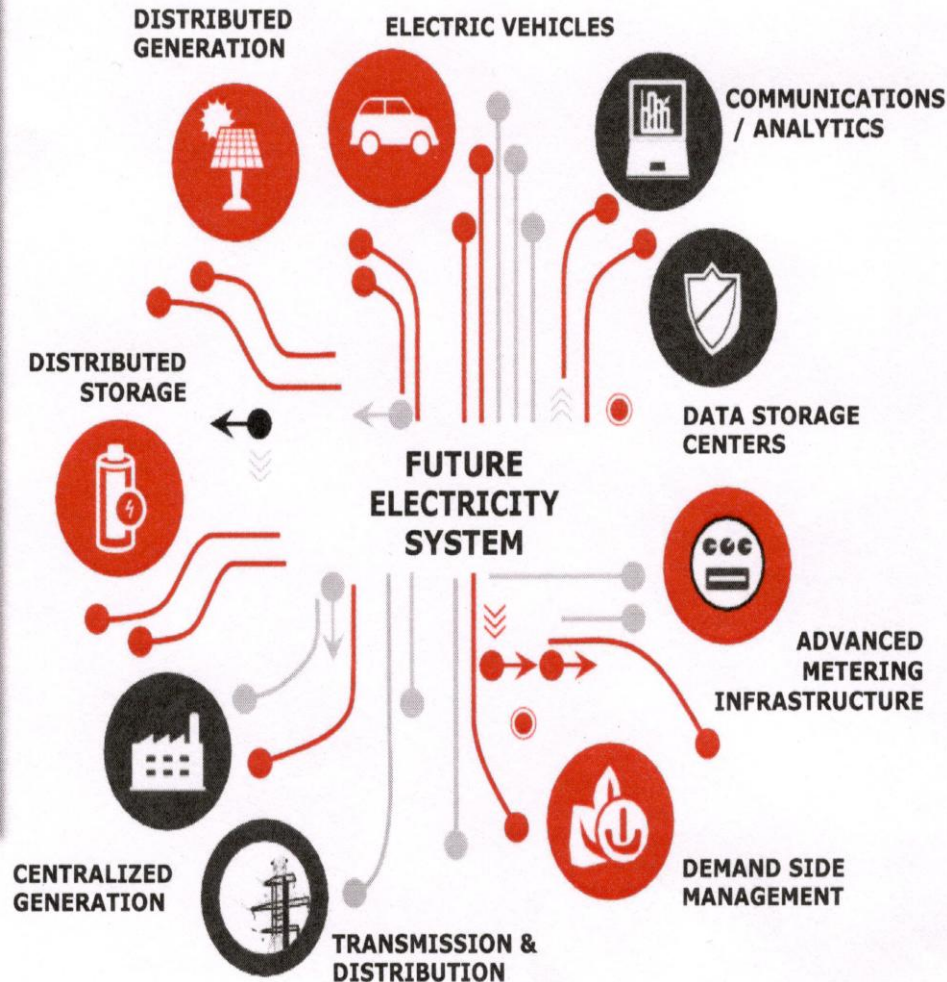
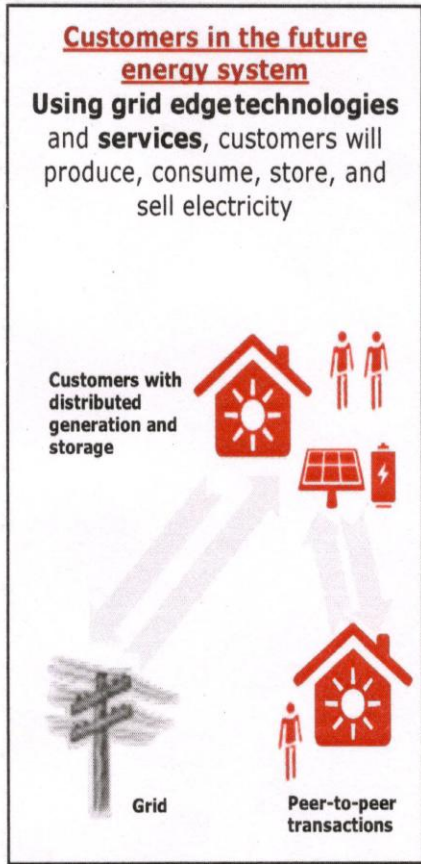


Innovative Technologies for Storage for Future Business

# Major energy storage technologies

- Batteries
- Pumped Hydro
- Flywheels
- Compressed air energy systems

# Future Energy System





# ENERGY STORAGE FOR xEV

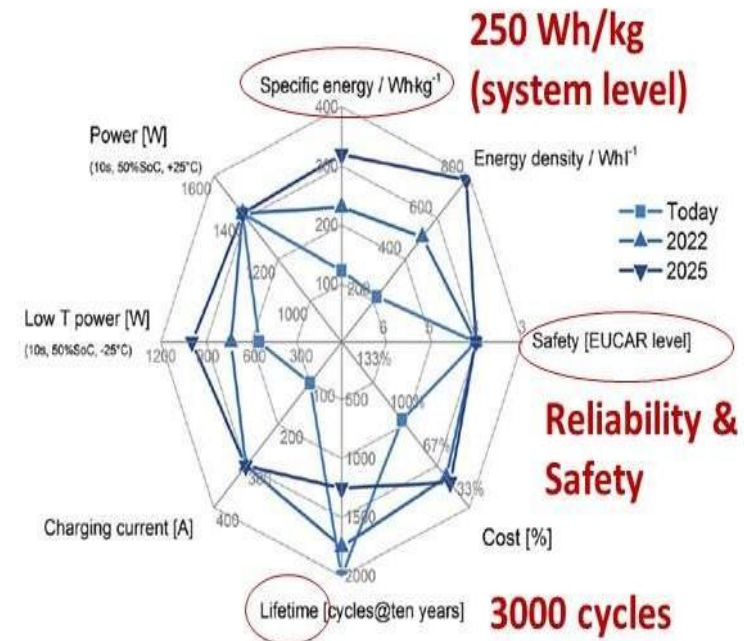
## Battery storage for electrified vehicles

- Boost with Li-ion batteries introduction
- Still limiting parameters for large scale commercialization
  - Lifetime
  - Driving range
  - Quality & safety
  - Cost
- Affordable economical business plan for OEMs strongly depending on storage

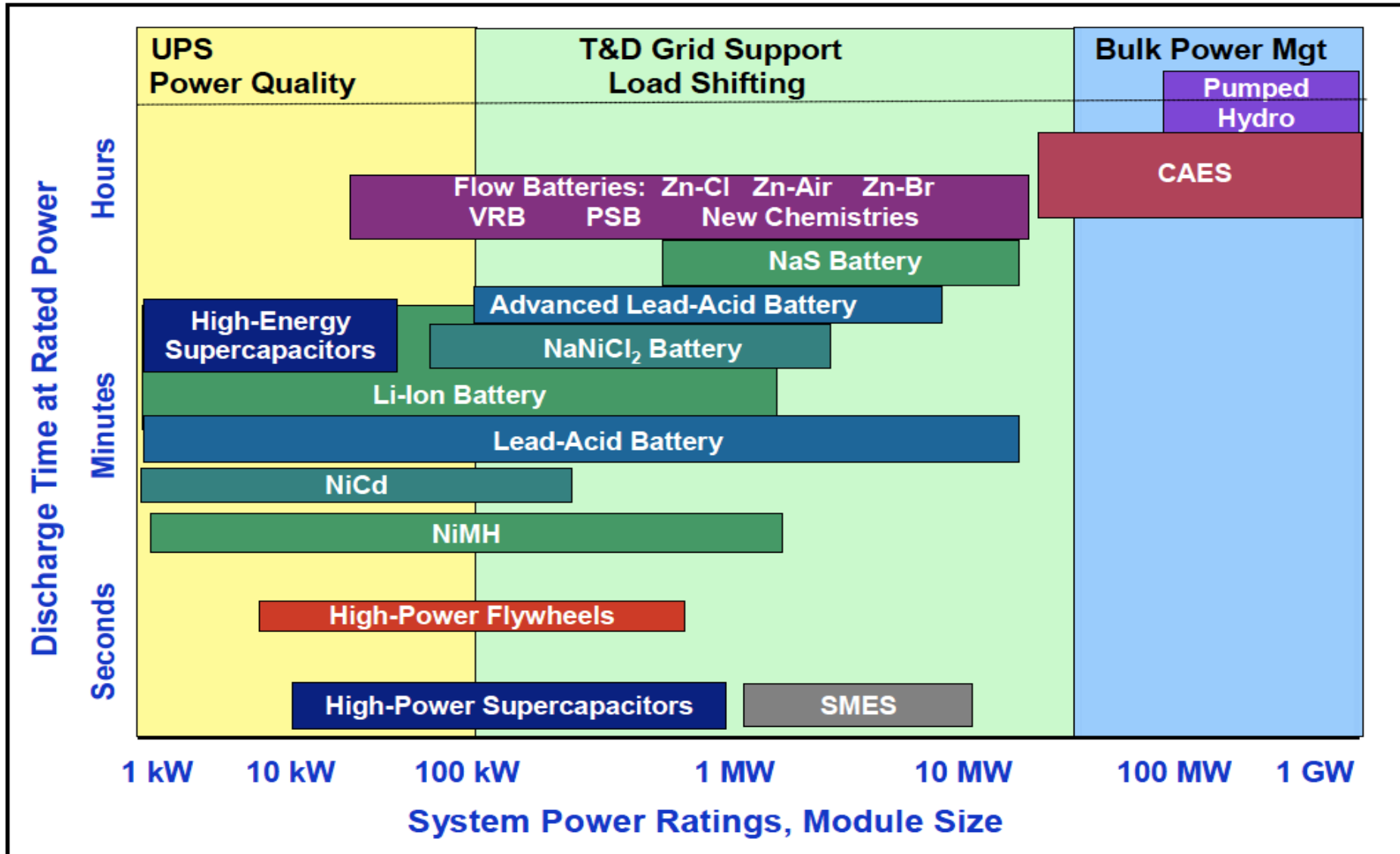


- **Understanding and control of battery ageing mechanisms is the key**

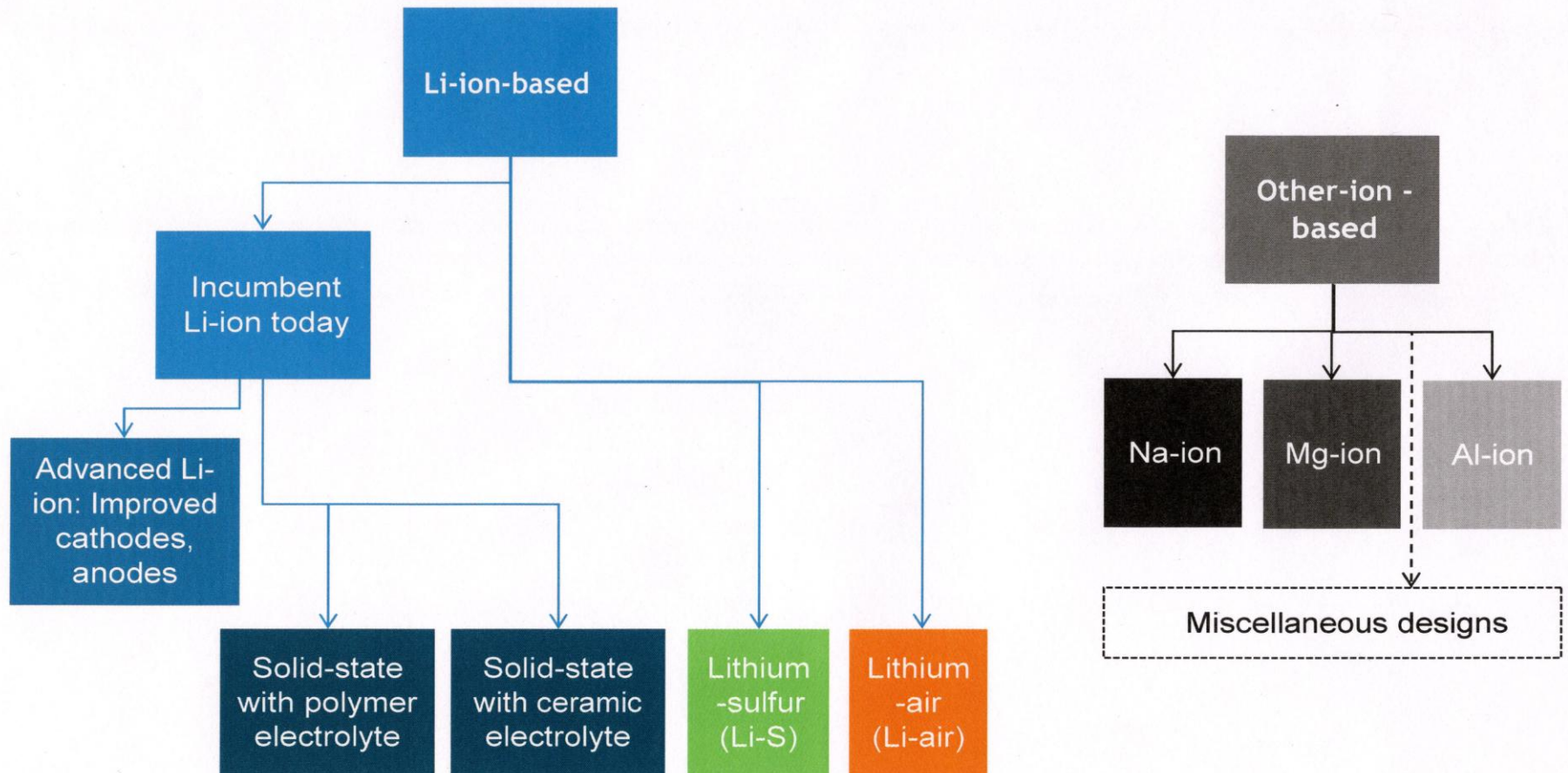
- Extending battery lifetime
- “Smart” BMS and charging modalities implementation



# Mapping Storage Technologies

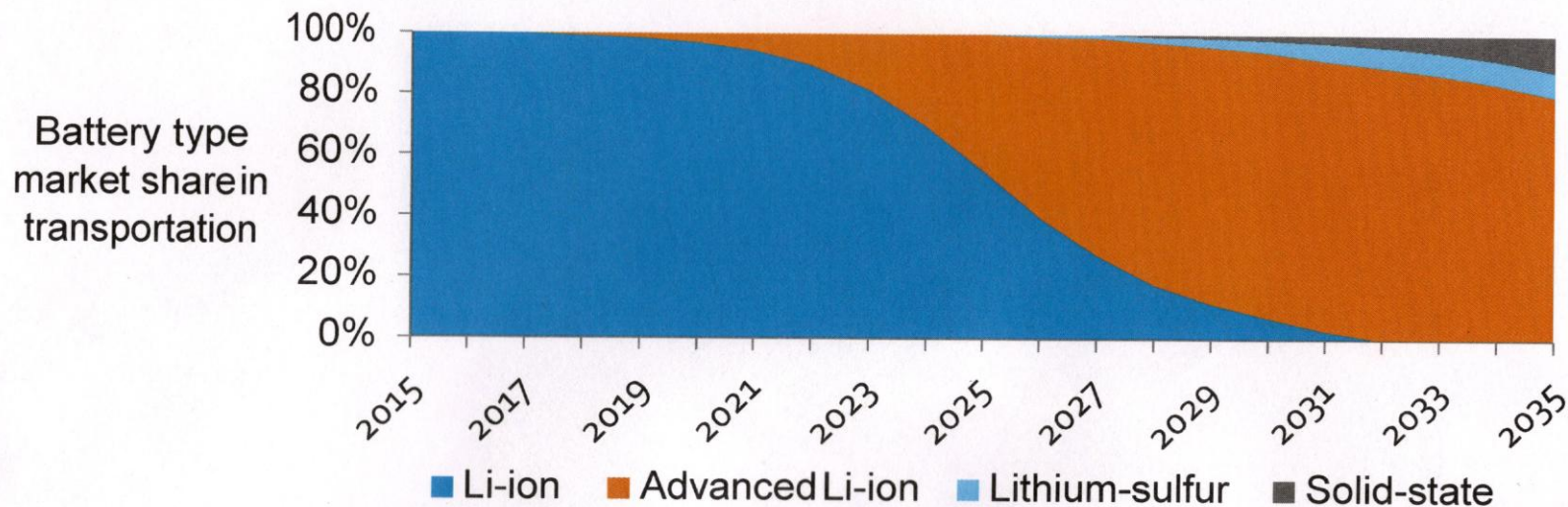


# Beyond today's incumbent Li-ion and advancing Li-ion, there are many next-generation battery options



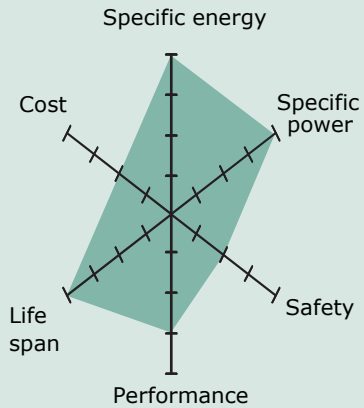


- The biggest growth in batteries will actually come from gradually evolving Li-ion batteries, through incremental innovations like higher-voltage cathodes and electrolytes, paired with higher-capacity active materials like silicon-containing composites
- Next-generation batteries must wait until nearly 2030 to gain noteworthy market share – around then, solid-state batteries will win about \$3 billion in transportation and \$2 billion in electronics; lithium-sulfur will capture market share, too, though its growth will be slower
- Early adopter markets will be key – military, wearables, IoT

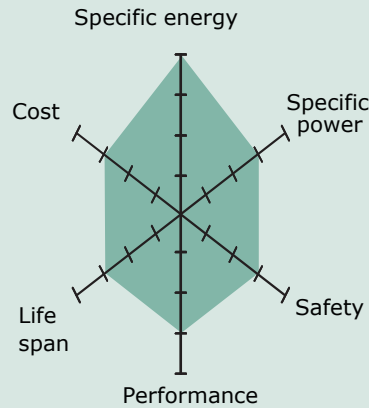


## Tradeoffs Among the Five Principal Lithium-Ion Battery Technologies

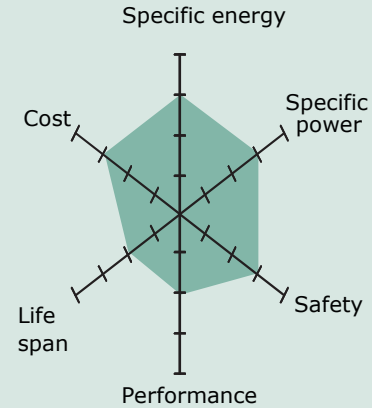
**Lithium-nickel- cobalt- aluminum (NCA)**



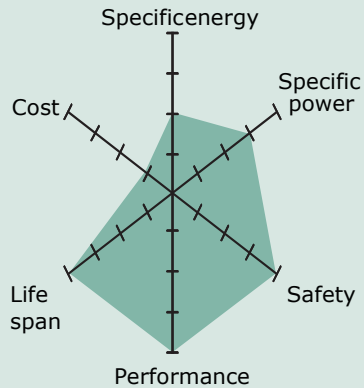
**Lithium-nickel- manganese-cobalt (NMC)**



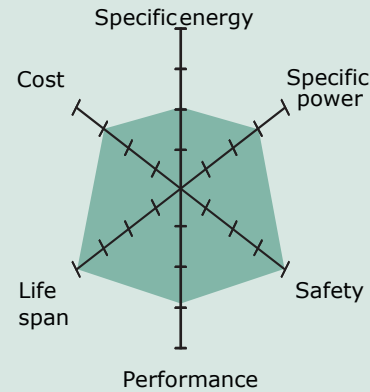
**Lithium-manganese spinel (LMO)**



**Lithiumtitanate (LTO)**



**Lithium-iron phosphate (LFP)**



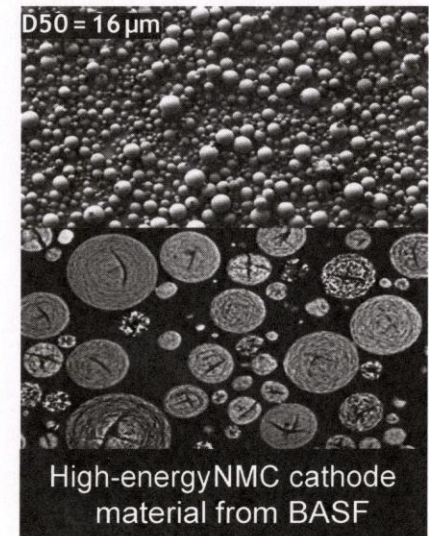
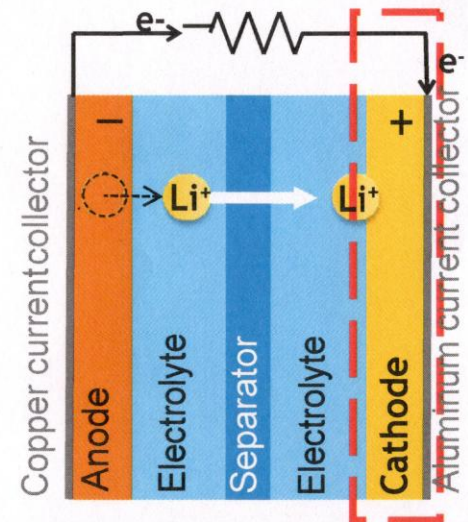
**Source:** BCG research.

**Note:** The farther the colored shape extends along a given axis, the better the performance along that dimension.



# Li-ion will remain a moving target, with one of key improvements being better cathodes

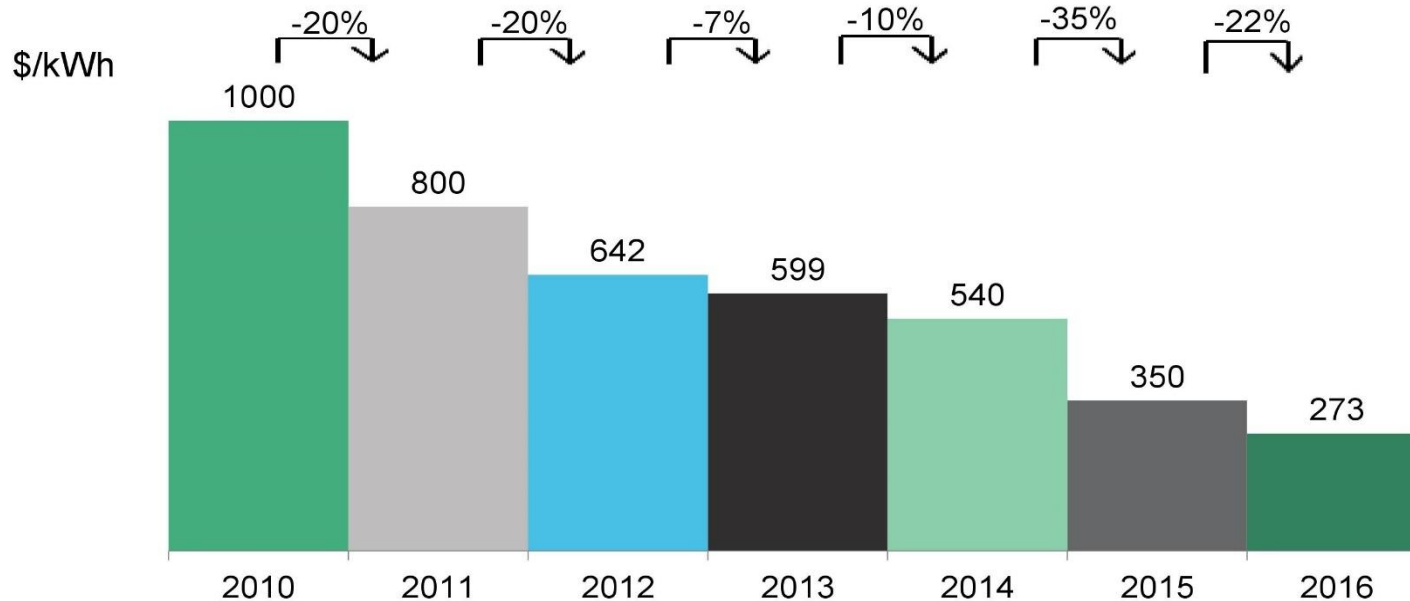
- Today's Li-ion batteries still enjoy incremental improvements every year, boosting performance within established design and manufacturing process, via better cathodes (this slide) and anodes, electrolytes, separators (next slides)
- **Major Li-ion cathodes:** Li-containing transition metal oxides, at < 4.1 V: Lithium
  - cobalt oxide ( $\text{LiCoO}_2$ , LCO)
  - Lithium nickel manganese cobalt oxide ( $\text{Li}(\text{Ni}_x\text{Mn}_y\text{Co}_{1-x-y})\text{O}_2$ , NMC)
  - Lithium manganese oxide ( $\text{LiMn}_2\text{O}_4$ , LMO; spinel-type)
  - Lithium iron phosphate ( $\text{LiFePO}_4$ , LFP)
- **Advanced Li-ion cathodes:**
  - Higher-voltage and higher-capacity materials, including:
    - “Layered-layered” oxide materials, such as BASF’s high-energy NMC (see the report [“The Li-ion NMC Patent Lawsuit and Its Fallout: Waging Billion-dollar War over Crystal Phases”](#))
    - Spinel-type oxides (such as  $\text{LiNi}_{0.5}\text{Mn}_{1.5}\text{O}_4$ )
    - Polyanion materials (such as  $\text{LiCoPO}_4$ )
  - **Advantages:** Greater volumetric and gravimetric energy density, potentially reaching or exceeding the [300 Wh/kg to 350 Wh/kg level](#)
  - **Challenges:** Low cycle life due to material degradation upon cycling (commonly less than 100 cycles), capacity fade, safety concerns



## The price of lithium-ion batteries in 2016 was \$273/kWh – a drop of 73% since 2010.

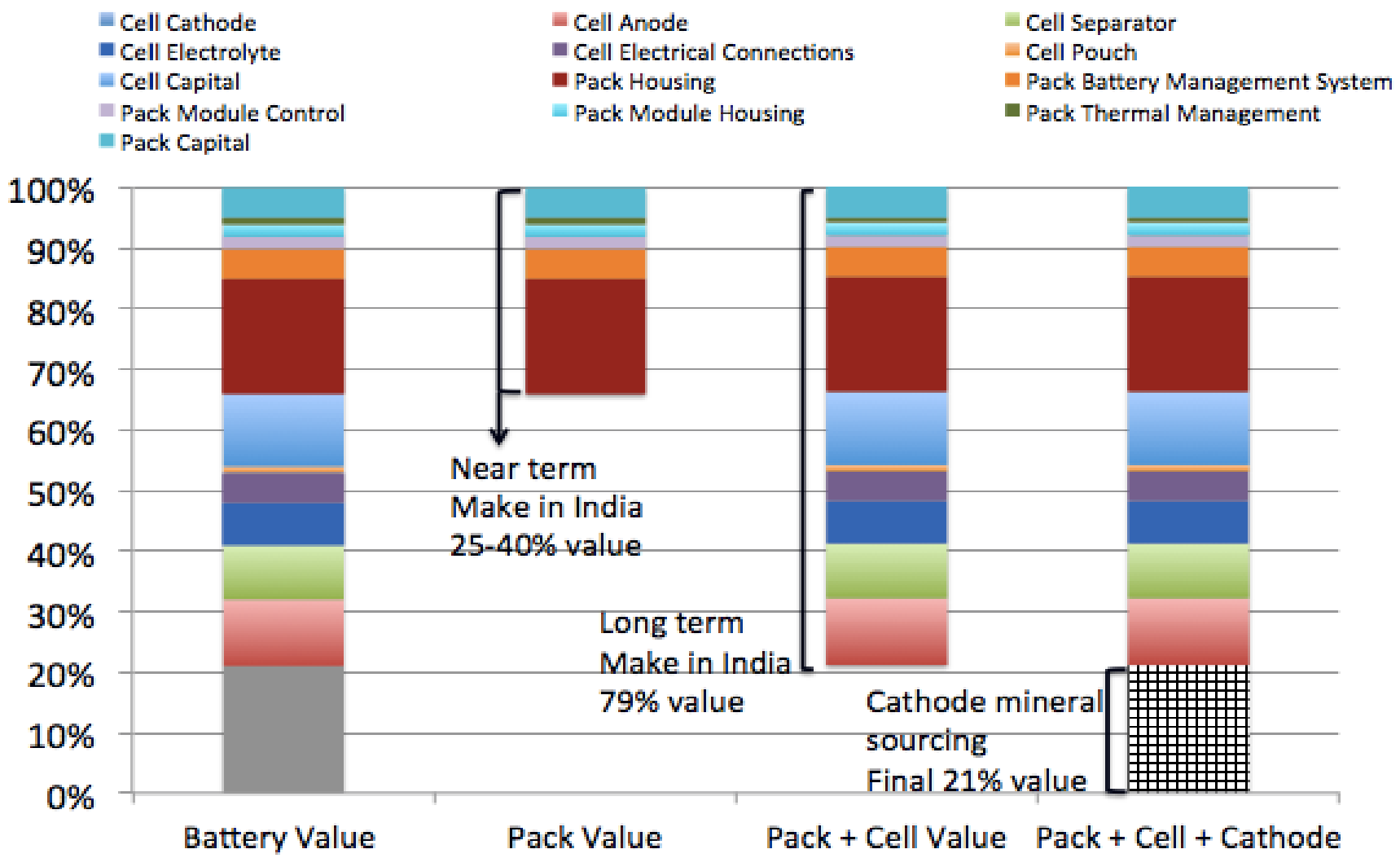
- The steep decrease in prices in the past few years is in part due to technology improvements and economies of scale.
- However, fierce competition between the major manufacturers has been instrumental in bringing down prices.

BNEF lithium-ion battery price survey, 2010-16 (\$/kWh)



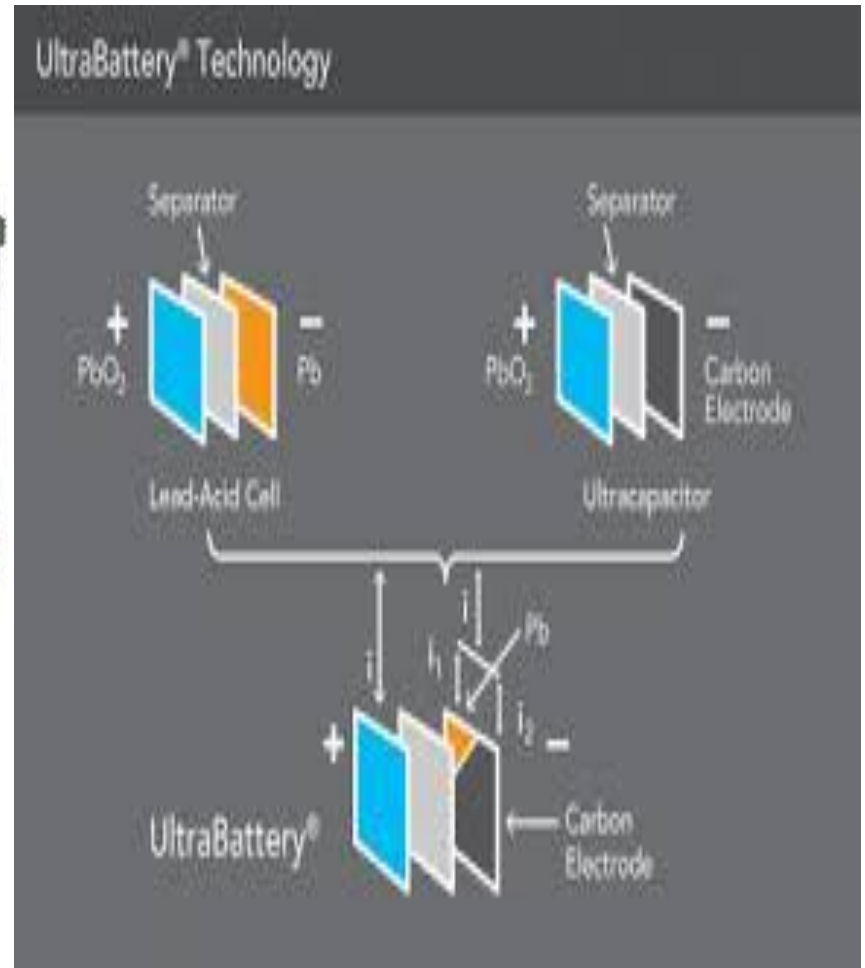
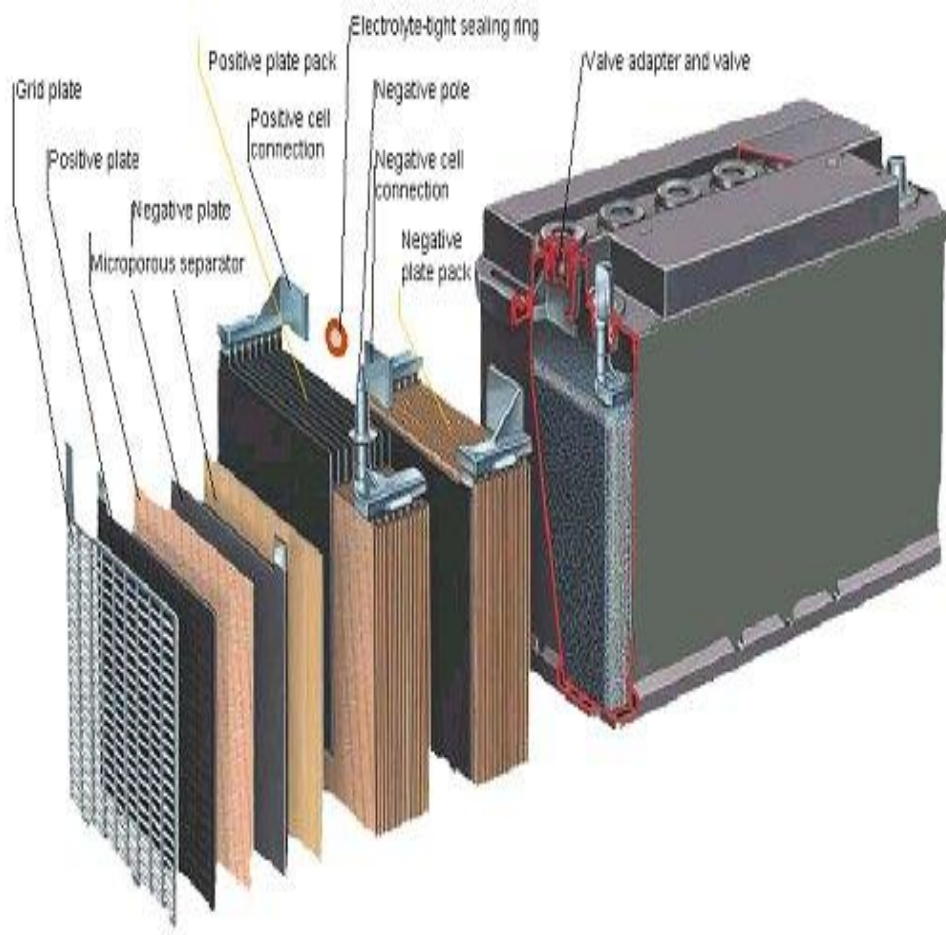
Notes: This includes cells plus pack prices. For years where there were two surveys, the data in this chart is an average for the year.

# BATTERY COST BREAKDOWN AND OPPORTUNITIES FOR VALUE CAPTURE





# Advanced Lead acid battery



# Challenges and Enablers

## Challenges

- Lack of core technology and manufacturing of advanced chemistries
- Lack of mineral resources
- Tackling cost and complexity of battery management electronics
- Cost of oil

## Enablers

- Market potential (800 – 900 GWhr capacity required for full conversion to EVs by 2030)
- As per projections, by 2025, mid segment pre tax price of EVs would be similar to ICEs
- Stable long term government policies facilitating advanced technology battery manufacturing and development of ecosystem
- Incentives in the short to mid term (recoverable due to lower oil import bill)

# Drivers for growth of battery based energy storage in India

## Policy objectives

- Master plans for most cities in India target **60-80 per cent public transport** ridership by 2025-2030 (Center for Science and Environment)

## Market size

- India is the **2nd** largest two-wheeler market (**80 million** in 2010) in the world after China
- Two-wheelers will continue to remain mode of choice in 2035 (UNEP, DTU and IIM-A)

## Environmental

- **Thirteen** out of 20 cities in the world with **highest air pollution** are in India
- Low carbon scenario with 'highest' EV penetration shows 50 percent drop in PM by 2035 (UNEP, DTU and IIM-A)

## Allied opportunities

- With the Government of India targeting **100 GW of solar by 2022**, electric vehicles can improve reliability and utilization of renewable by acting as storage



